



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2579
Job Sheet 211123



Part No: D2579

Job Qty: 100 pcs

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/6/20

Job Tracking No:

Due Date: 9/18/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E IPP E 02.06.17 Now turned on Cobra NG IPP F 07.07.06 rev E dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
125	Purchasing <i>ETM</i>	100 pcs		9/17/20	0.00	0.00	Purchasing - 1		<i>EC</i> AUG 28 2020
							Purchasing - 2		
							Purchasing - 3		
130	Packaging 2-1 - Receive - B4B	100 pcs		9/17/20	0.00	0.00	Packaging 2 - 1 - B4B		<i>EC</i> AUG 28 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S297209



Part: D2579

Job No: 211123

Serial No/Batch: S297209

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/20/20

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					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
135 QC 6	100 pcs	9/17/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
					QC 6 - 82	
136 Skidtubes - 2 - B4B	100 pcs	9/18/20	0.00 0.20		Skidtubes - 1 - B4B	
					Skidtubes - 2 - B4B	
					Skidtubes - 3 - B4B	
					Skidtubes - 4 - B4B	
					Skidtubes - 5 - B4B	
					Skidtubes - 6 - B4B	
					Skidtubes - 7 - B4B	
140 Packaging 3-1 - Stock - B4B	100 pcs	9/18/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	

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				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	TF sep. 11, 2020
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150	QC 21 - SA	100	9/18/20	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77

Part Op **125** - ISSUE P/O: _____ SUPPLIER: E.T.M. INDUSTRIES INC. MANUFACTURE AS PER DWG
 Descriptions: C OF C IS REQUIRED
130 - (Receive & Inspect for Damage & Mat'l Certs)
135 - QC6- All purchased or subcontracted products
136 - Clean cross bolt spacers using aluminum cleaner as per QSI005 section 4.1.3
140 - (Identify as per dwg & Stock Location: 16004)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2579P	Crossbolt Spacer	100 Ea (1 ea)	125-Purchasing	S297208

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
125-Purchasing	D2579P	100	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	4.070inches ± 0.030	4.100 4.040		
2	Crossbolt Spacer	0.058inches ± 0.010	0.068 0.048		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046725



Supplier: ETM001-VC
E.T.M. Industries Inc.
310 Hall Avenue, Box 610
Renfrew
ON
K7V 4E7 Canada
Phone: 613-432-6136
Fax: 613-432-8212

PO No: POHB046725

PO Date: 7/10/20

Due Date: 8/28/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	211077	D3903-1P				Spacer : as per Dwg D3903-1 RevB	Firmed X200	-	8/28/20	200 Ea	0 Ea	200 Ea	\$3.75/Ea	\$750.00
2	211123	D2579P				Crossbolt Spacer : as per Dwg D2579 RevE	Firmed X100	-	8/28/20	100 Ea	0 Ea	100 Ea	\$2.90/Ea	\$290.00
3	211124	D3681-1P				Spacer : as per Dwg D3681-1 RevA	Firmed X300	-	8/28/20	300 Ea	0 Ea	300 Ea	\$3.75/Ea	\$1,125.00

Grand Total: \$2,165.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/4/20 1:35 PM dart.lussier.patrick

E.T.M. INDUSTRIES INC.
310 HALL AVENUE
BOX 610
RENFREW, ON K7V 4E7
Canada

Ph: 613-432-6136

Fax: 613-432-8212

Pack List

Number: 147967

Date: 27-Aug-20

To

DART AEROSPACE
1270 ABERDEEN STREET
dbates@dartaero.com
HAWKESBURY, ON K6A 1K7
Canada

Ship To

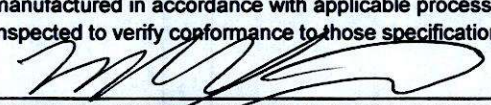
DART AEROSPACE
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Terms		Ship Via	
Net 30 days			
Quantity	Description		
100 each	Part: D2579P CROSSBOLT SPACER SO: 27237 **lot #110480	Rev: E Line: 002	PO: POHB046725
CERTIFICATE OF COMPLIANCE: "I hereby certify that the material described above is in conformance with applicable physical and dimensional specifications; that it was manufactured in accordance with applicable process specifications; and has been inspected to verify conformance to those specifications."  APPROVED SIGNATORY (QUALITY ASSURANCE) DAS 81 9-89 RECEIVED AUG 28 2020 DART AEROSPACE LTD.			